January 26, 2004

Progress Plastics Inc.
420 Monroe Street
Bellevue, OH 44811
USA

Attention: Todd Young
President

Subject: MACHINE QUOTATION - SYS040130Q071339

Dear Todd,

We are pleased to present you with our quotation for one Husky Hylectrictm Injection Molding Machine Model HL 500 RS115/115.

STANDARD FEATURES

General Machine Features
- 37 month parts and 13 month labor warranty
- 37 month leak free hydraulics warranty
- Electric extruder drive (RS22-RS95)
- Electric extruder drive (H400 to HL500 with RS115)
- Hydraulic extruder drive (H650 to HL1000 with RS115 to RS155)
- Simultaneous operation of clamp, ejector, cores and plasticizing functions (H90-HL500)
- Simultaneous operation of clamp, ejector, cores and plasticizing functions (H650 to HL1000 with RS80 to RS95)
- Machine built to CE or ASMI/UL/OHSA/NFPA safety standards

Clamp Features
- Hydro-mechanical 3 platen clamp
- Moving platen linear guide bearings for clean molding environment (H90 - H500)
- Moving platen roller bearings for clean molding environment (H650 - H1000)
- Wide tie bar spacing
- Multi step clamp opening and closing speed profile
- Mold break force up to 10% of clamp tonnage
- Closed loop mold protection pressure control
- Closed loop clamp force control
- Euromap, SPI or JIS mold mounting pattern (partial SPI on H650-HL1000)
- Regenerative mold stroke hydraulics for improved energy efficiency
- Euromap robot mounting pattern (H650 - H1000)
- Husky robot mounting pattern (H90-H500)

Injection Features
- Robust in-line injection unit design, ideal for high speed injection
- Accumulator assisted injection (H90 - H500)
- Barrel support (RS45 and above)
- Injection swing for ease of screw and barrel access (RS22-RS115)
- Bi-metallic lined barrel (A110, or Xaloy 102, or eq.) and wear resistant screw tip overlay (Colmonoy 56 or eq.)
- Manual quick barrel change
- Mineral insulated heater bands
- Ball check valve
- Automatic carriage sequence controls for sprue break and stack molds
- Carriage forward before, during or after clamp up
- Manual proportional carriage force control
- Screw pullback before and/or after injection
- Adjustable screw pullback speed from the operator interface
- Cold screw start protection
- Water cooled feedthroat
- Selection of resin specific screw designs
- Second hopper position for easy emptying
- Purge guard with safety interlocked access

Controls Features
- Industrial PC machine control with Windows™ style operator interface
- Data storage on 3 1/2" diskette, CD-ROM and hard drive
- Solid state heater relays
- Ultrasonic non-contact position transducers on clamp injection unit and ejector, 5 micron resolution
- Flat panel colour operator interface, touch screen
- Sealed electric cabinet with internal air circulation fan
- Star delta motor starter
- Hour meter
- Ports for parallel printer, external keyboard and mouse, external screen, ethernet, and modem
- Closed loop control of injection speed, hold pressure, back pressure, and fill pressure limiting
- 10 step injection speed profile
- 10 step recovery speed and back pressure profiles
- 10 step hold pressure profile
- Graphical display of injection speed, injection pressure, clamp pressure, platen speed
- Cushion control and monitoring
- Transition injection to hold by position, time, hydraulic pressure
- Screens in English and one other world language with on-line language switching
- Imperial and metric units with on-line switching
- Set and actual parameters in engineering units
- Explicit alarm descriptions with on-line help
- Save / recall of over 1000 machine setups with set-up transfer on 3½" diskette
- Cycle time, highest priority alarm, clock & machine status on every screen
- Setpoint limit checking
- Multi-level password protected data entry
- Troubleshooting screens
- Machine events (20000) and downtime reports
- Storage of process values (10000 cycles)
- Machine and mold heat scheduling
- Timer based, automatic heat reduction if machine stops
• Production counter with completion alarm

Hydraulic Features
• Independent servo valve control of clamp tonnage, mold stroke and injection
• Variable displacement pumps
• High efficiency water cooled drive motor
• Noise reducing fully enclosed power pack
• Face-seal fittings
• Quick connector on filter for oil filling
• High flow bypass oil filtration (3 micron) with pressure drop monitoring
• Oil level monitoring
• Closed loop oil temperature control
• Oil preheating
• Hydraulic hose restraints on pressure lines
• Mold services identified with nameplates
• High and low oil temperature alarms
• High oil temperature pre-alarm
• Pressurized oil tank for minimum contamination
• Centralized oil collection and recovery system
• Quick connectors for hydraulic gauge (supplied) at key hydraulic test points
### TECHNICAL SPECIFICATIONS MACHINE

<table>
<thead>
<tr>
<th></th>
<th>Sae</th>
<th>Metric</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clamp</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Clamp Force</td>
<td>550 US Tons</td>
<td>5000 kN</td>
</tr>
<tr>
<td>Tiebar Spacing (H x V)</td>
<td>40.2 x 40.2 inch</td>
<td>1020 x 1020 mm</td>
</tr>
<tr>
<td>Platen Size (H x V)</td>
<td>56.7 x 58.3 inch</td>
<td>1440 x 1480 mm</td>
</tr>
<tr>
<td>Daylight (Max.)</td>
<td>97.4 inch</td>
<td>2475 mm</td>
</tr>
<tr>
<td>Shutheight (Min.)</td>
<td>21.7 inch</td>
<td>550 mm</td>
</tr>
<tr>
<td>Shutheight (Max.)</td>
<td>48.4 inch</td>
<td>1230 mm</td>
</tr>
<tr>
<td>Opening Stroke (Max.)</td>
<td>75.8 inch</td>
<td>1925 mm</td>
</tr>
<tr>
<td>Tiebar Diameter</td>
<td>6.61 inch</td>
<td>168 mm</td>
</tr>
<tr>
<td>Injection</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Working Capacity</td>
<td>7900</td>
<td></td>
</tr>
<tr>
<td>Screw Diameter</td>
<td>4.53 inch</td>
<td>115 mm</td>
</tr>
<tr>
<td>Screw L/D</td>
<td>21.5:1</td>
<td></td>
</tr>
<tr>
<td>Injection Pressure</td>
<td>22190 psi</td>
<td>1530 bar</td>
</tr>
<tr>
<td>Injection Stroke</td>
<td>19.7 inch</td>
<td>500 mm</td>
</tr>
<tr>
<td>Injection Capacity</td>
<td>317 in³</td>
<td>5195 cm³</td>
</tr>
<tr>
<td>Screw Torque</td>
<td>4723.2 ft-lbs</td>
<td>6400 Nm</td>
</tr>
<tr>
<td>Screw Speed</td>
<td>166 rpm</td>
<td></td>
</tr>
<tr>
<td>Injection Rate</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operation Mode</td>
<td>Simultaneous</td>
<td></td>
</tr>
<tr>
<td>Electrical</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Heating Capacity</td>
<td>65 kW</td>
<td></td>
</tr>
</tbody>
</table>

**Note:**

Mold heats may require an alternate power supply from that provided to the machine. Please be sure an adequate power supply with the correct voltage and frequency is available for mold heat circuits.

### MACHINE OPTIONS

<table>
<thead>
<tr>
<th>Qty</th>
<th>Description</th>
<th>Description</th>
<th>$</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><strong>Item # C0001</strong> Increased protrusion to 150mm</td>
<td>A longer nozzle adapter is provided to increase protrusion from 40mm to 150mm.</td>
<td>$625</td>
</tr>
<tr>
<td>1</td>
<td><strong>Item # C1007</strong> Full SPI mold mounting pattern</td>
<td>Provides full SPI mold mounting and ejector pattern. Refer to Husky’s specification brochure for dimensional details. (Note: ejector sold as a separate option).</td>
<td>$0</td>
</tr>
</tbody>
</table>
1. **Item # C2222  Stack mold carrier**  
   Provides platen machining and integrated stack mold center section support with a three member mechanical linkage to open and close the stack mold. The linkage can be disengaged to allow the moving platen to be fully retracted for installation of molds with long sprue bars.  
   $31,875

1. **Item # C2500  Air package charge**  
   Provides the required pneumatic supply hardware, screens and control software to support addition of pneumatic options on the clamp.  
   $1,750

1. **Item # C4008  Mixing screw H (formally Husky's Maillefer screw)**  
   Provides a single flight screw with Maillefer barrier section and a Maddock mixing section. Intended for use with various polymers including PP, HDPE, TPO, PPO, PPA-PPO, and TPE. This screw design provides an optimal balance of recovery rate, melt quality, and color mixing performance over a wide number of resins and melt flow indexes.  
   $0

1. **Item # C4043  Nozzle tip, 19mm tip radius, 11.5mm orifice dia., metric threads**  
   Provides a nozzle tip with 19mm radius, 11.5mm orifice diameter, and metric threads for the tip and nozzle adapter (RS22 to RS45=M22x1, RS55 to RS80=M30x2, RS95 to RS155=M45x2)  
   $0

1. **Item # C4080  Ball Check Valve**  
   A general purpose ball check valve is installed on the plasticizing screw. Provides excellent repeatability and wear resistance. Intended for use with most general purpose polyolefins and polystyrene.  
   $0

1. **Item # C4150  Control outlet mixer/blender (115V, 6A)**  
   Provides 6A power supply (for continuous or switched operation) and a dry contact control signal for operation of a color mixer/blender unit. The switched power supply and the dry contact are high (on) while the plasticizing screw is turning. The interface consists of a standard 10 pin connector located on the right hand side of the control cabinet. Both sides of the connector are supplied.  
   $800

1. **Item # C4151  Closed loop feed throat temperature control**  
   A digitally operated water valve is provided to control feed-throat temperature. A J-type thermocouple is installed in the feed throat area of the injection unit to provide temperature feedback. Actual temperature and temperature set point are displayed on the machine heat screen of the operator interface.  
   $1,188

1. **Item # C4153  Hopper drawer magnet**  
   Provides a magnet upstream of the barrel feed throat to remove ferrous particles in the feedstock. The magnet is mounted in a slide out drawer for ease of cleaning.  
   $1,225
Item # C4154  Hopper with min. level monitoring
A capacitive proximity switch is mounted in the hopper at 1/3 of the hopper volume. If the feedstock drops below the switch level, the machine’s amber warning light will flash, and optional audible alarm will sound.  

$1,613

Item # C4159  Powered hopper shut-off
The machine is equipped with a pneumatic hopper shut-off mechanism that allows the operator to start or interrupt the material supply from the operator interface.  

$875

Item # C4160  Hopper access walkway
A walkway, ladder and railing are mounted to the injection base for easy access to the injection unit and hopper.  

$3,500

Item # C4602  Imperial nozzle tip
The nozzle adapter and nozzle tip are provided with imperial threads.

RS22 to RS45 7/8 -14 UNF
RS55 to RS80 1 ¾ -12 UNF
RS95 to RS155 1 ¾ -8 UNC

$0

Item # C5503  Integrated mold heats - 12 control zones, 230V @ 15A
Consists of twelve 15A mold heat temperature control zones. The control package features soft start, self-tuning PID control, power control using solid state relays, and 0V switching technology. Mold heats are enabled, disabled (turned off) or put into standby mode from the operator interface. Each zone has individual settings for the auto set-point, manual (%) set-point, auto/manual control selection, and high and low deviation alarm set-points. These set-points, as well as the mold heats standby temperature, may also be set globally. Individual display is provided for each zone’s actual temperature and output duty cycle. All settings are saved and recalled with the mold setup. The package includes a 24 pin Epic female power connector, and a 24 pin Epic male thermocouple connector. All connectors are located on the operator side of the stationary platen.

This option is configured for plants with 460V-3 wire machine supply voltage and requires a separate 230V mold heats supply be provided.

The machine is equipped with a 70A mold heats breaker to allow a staged start up of the mold heats assuming three 15A manifold zones and eight 3A tip zones. An optional uprated breaker to 100A is available to enable 100% simultaneous start up duty cycle on all zones at 15A.  

$7,250
Item # C5556  Upated breaker for 12 zones at 15A, UL, mold heat package
The standard 70A breaker is increased to 100A to allow for all zones to be operated at 100% duty cycle simultaneously.

$ 250

Item # C6352  Mold permit to close signal interface
The machine will start a new cycle only if the potential free dry contact provided with this option is closed. A 4 pin Epic connector mounted on the cabinet is provided for the interface. Both sides of the connector are provided with a contact jumper in the hood.

$ 1,250

Item # C6611  SPC/SQC software package
The SPC/SQC software package provides statistical tools and monitoring of machine process variables. Summary screens show plots of X-bar and R charts and calculate Cpk values for up to 20 variables. These variables are selected from a list of up to 60 standard processes and manually entered variables. A configuration screen allows operator to select from a range of actions to be initiated when a variable is out of limits. Possible actions supported include: triggering of the amber SPC alarm light (included), switching a 24VDC-2Amp output (terminated in the cabinet), or stopping the machine. Process and manual variable data from up to 10,000 cycles is logged to the hard disk and can be transferred to a 3.5-inch diskette for analysis using commercially available spreadsheet software.

$ 2,750

Item # C6909  Integrated Husky Tracer TMA robot interface (v.1)
Provides control, power and robot mounting requirements to support an integrated Husky Tracer TMA robot. A separate floor mounted electrical cabinet is provided for the robot control components. Robot operation is from the operator interface. The robot event history is stored in the machine log. Robot set points are saved with the mold setup for ease of mold installation. Available only in conjunction with order of a Husky robot.

$ 3,500

Item # C7532  Stack mold cooling water package - 2 Inch
2 Inch supply and return mold cooling water circuits are connected to the bottom of the Husky stack mold carrier. All components in contact with water are non-corrosive (rubber or stainless steel). The main water connections consist of two patented modular connection blocks with 2" NPT ports located outside the clamp guard on the non-operator side of the stationary plate. Water is conveyed from the main supply connections to the stack mold water manifold using 2" hose. The manifold has six 1" NPT circuits. The mold water connections are supplied with plugs. Each circuit includes both supply and return connection points. Main water supply shut-off valves are sold separately.

$ 3,000
Item # C7541  Stack mold water auto shut-off valve - 2 Inch
A 2" pneumatic valve is installed on the supply side of the stack mold cooling water package (C7532) to allow the stack mold carrier cooling water to be turned on and off from the operator interface. If option C7526 (automatic mold cooling water shut-off valves) is also ordered, operation of all auto shut-off valves will be linked.

$1,500

Item # C7551  Comprehensive mold cooling package - 2 inch
2 inch supply and return mold cooling water circuits are provided on each platen. Each circuit is connected to stainless steel supply and return manifolds mounted on the non-operator side of each platen. Each manifold has six 1" NPT ports, and two 3/4" NPT ports. The manifold ports are supplied with plugs. Two 2" pneumatic shut-off valves—one for each platen—are provided to allow mold cooling water to be turned on and off from a single button on the operator interface. The customer can easily relocate the valves to the return side of the circuits if preferred.

All components in contact with water are non-corrosive (rubber or stainless steel).

$10,500

Item # C7712  Two hydraulic functions on stationary platen
Two NG10, open center hydraulic functions are mounted on the non-operator side of the stationary platen. Proportional flow control with proportional pressure limiting is provided from the operator interface. ISO11926-12 connection points are provided at the hydraulic function manifold. Limit switches from the mold are connected using 5-pin M12 receptacles mounted on the platen. Both sides of the connectors are provided. Rated flow = 70 litres/min at 175 bar available pressure.

$10,000

Item # C7713  Two hydraulic functions on moving platen
Two NG10, open center hydraulic functions are mounted on the non-operator side of the moving platen. Proportional flow control with proportional pressure limiting is provided from the operator interface. ISO11926-12 connection points are provided at the hydraulic function manifold. Limit switches from the mold are connected using 5-pin M12 receptacles mounted on the platen. Both sides of the connectors are provided. Rated flow = 70 litres/min at 175 bar available pressure.

$10,000

Item # C7750  Full pattern ejector
Provides a full pattern hydraulic ejector with proportional speed and force limiting control from the operator interface. Includes full pattern ejector plate, NG10 proportional valve, hydraulic piping, ultrasonic displacement transducer, ejector plate, columns and ejector cylinder. A two-speed profile is standard.

$8,000

Item # C7801  Hydraulic translating shut-off nozzle
Provides positive shut-off at the barrel head using a translating pin to allow plasticizing with the mold open. An additional heat zone is provided for the shut-off. Includes hydraulic actuation and electronic controls.

$10,388
Item # C7805  Safety dropbar
This device provides a physical obstruction to impede the closing motion of the moving platen. When any of the machine gates are opened sufficiently to permit access to the mold area, the platen is physically prevented from closing. A monitoring device is provided to check the operation of the mechanical device. If improper operation is detected, the machine cycle is inhibited and an alarm is activated.

$ 0

Item # C7812  Two air valves - stationary platen
Consists of two 3-way, 2-position, 3/8" NPT, Cv=1.8 air valves mounted on the operator side of the stationary platen. A needle valve is provided for manual flow adjustment on each valve. Air is turned on either by a clamp position set point or a time delay from end of mold cooling. Air will blow for the duration set on the operator screen. The operator may also select pulsed air operation. A manual override is provided on each valve. The air valves are not software gate protected, allowing for valve operation with the operator gate open.

$ 1,000

Item # C7813  Two air valves - moving platen
Consists of two 3-way, 2-position, 3/8" NPT, Cv=1.8 air valves mounted on the operator side of the moving platen. A needle valve is provided for manual flow adjustment on each valve. Air is turned on either by a clamp position set point or a time delay from end of mold cooling. Air will blow for the duration set on the operator screen. The operator may also select pulsed air operation. A manual override is provided on each valve. The air valves are not software gate protected allowing for valve operation with the operator gate open.

$ 1,000

Item # D0002  Non-standard nozzle tip
Provides a nozzle tip with customer specified orifice diameter and tip radius.

Standard available sizes (tip radius @ orifice):

RS22 to RS45, metric threads (M22 x 1), 12mm@8mm or 19mm@11.5mm
RS22 to RS45, imperial threads (7/8"-14 UNF), ¾"@3/16" or ⅞"@1/4"
RS55 to RS80, metric threads (M30 x 2), 12mm@8mm or 19mm@11.5mm
RS55 to RS80, imperial threads (1¾"-12 UNF), ¾"@3/16", ⅞"@1/4", or ⅞"@1/4"
RS95 to RS155 metric threads (M45 X 3), 12mm@8mm or 19mm@11.5mm
RS95 to RS155, imperial threads (1¾"-8 UNC), ¾"@1/4"

For non-standard sizes, mechanical engineering is required. Customer to define tip radius and orifice.

$ 125
February 3, 2004

Progress Plastics Inc.
420 Monroe Street
Bellevue, OH 44811
USA

Attention: Todd Young
President

Subject: ROBOT QUOTATION - SYS031218Q165903 Rev 1.

Dear Todd,

We are pleased to present you with our quotation for one Husky Tracer Top Entry Robot Model TMA
- Dual Carriage for Tub Ring Stack Mold Application.

ROBOT FEATURES

Mechanical
- Steel reinforced timing belts which do not require lubrication,
- Fully supported cable tracks for all cables and hoses,
- Vacuum part sensing,
- Base spacer to stationary platen.

Controls
- High quality digital servo system for precise absolute programmable positioning,
- Ergonomic teach pendant,
- Absolute encoders to "remember" the robot position after a power interruption eliminating the need for referencing robot axes,
- Sequence templates for easy creation of robot sequences,
- Stacking routines,
- Trigger outputs based on servo axis position,
- Hard-wired interlocks to restrict robot work envelope,
- Interface connector for conveyor drop area sensing and indexing,
- Interface connector for perimeter guarding and E-stop.
**TECHNICAL SPECIFICATIONS ROBOT**

<table>
<thead>
<tr>
<th>Robot Specifications</th>
<th>Metric</th>
<th>Sae</th>
</tr>
</thead>
<tbody>
<tr>
<td>X1/X2-Axis Stroke</td>
<td>1200 mm</td>
<td>47.2 in</td>
</tr>
<tr>
<td>Y1/Y2-Axis Stroke</td>
<td>2400 mm</td>
<td>94.4 in</td>
</tr>
<tr>
<td>Z-Axis Stroke</td>
<td>7000 mm</td>
<td>275.6 in</td>
</tr>
<tr>
<td>Maximum Payload (each carriage)</td>
<td>20 kg</td>
<td>44 lbs</td>
</tr>
<tr>
<td>Tooling Plate Repetitibility</td>
<td>0.5 mm</td>
<td>0.02 inch</td>
</tr>
<tr>
<td>Servo X-Axis Peak Speed</td>
<td>1.0 m/s</td>
<td>3.28 ft/s</td>
</tr>
<tr>
<td>Servo Y-Axis Peak Speed</td>
<td>3.5 m/s</td>
<td>11.5 ft/s</td>
</tr>
<tr>
<td>Servo Z-Axis Peak Speed</td>
<td>2.3 m/s</td>
<td>7.54 ft/s</td>
</tr>
<tr>
<td>C Axis Torque @ 90 psi</td>
<td>80 Nm</td>
<td>59 ft.lbs</td>
</tr>
<tr>
<td>Power / Breaker Size (@480 VAC)</td>
<td>15 A</td>
<td></td>
</tr>
<tr>
<td>Air Service Required</td>
<td>1416 L/min @ 6.2 bar</td>
<td>50 CFM @ 90 psi</td>
</tr>
</tbody>
</table>

**ROBOT OPTIONS**

<table>
<thead>
<tr>
<th>Qty</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><strong>Item # 5105</strong> Part Drop behind machine clamp</td>
</tr>
<tr>
<td></td>
<td>The robot will place parts behind the machine clamp.</td>
</tr>
<tr>
<td>1</td>
<td><strong>Item # 5206</strong> Integrated Polaris Controls with remote control cabinet and teach pendent.</td>
</tr>
<tr>
<td></td>
<td>Robot controls are part of the machine controls, allowing robot programming to be performed on the machine screens. Robot control hardware is in a remote control cabinet, and obtains power from the machine. The cabinet is water cooled, and needs to be supplied with chilled water. A pendant is included to teach robot positions while in the robot workload.</td>
</tr>
<tr>
<td>1</td>
<td><strong>Item # 5255</strong> Peripheral Product Handling Equipment (PHE) Interface</td>
</tr>
<tr>
<td></td>
<td>This is a 32 pin male and female combination multi pin connector to interface to peripheral equipment. Included in the interface are interlocking contacts for a robot safety enclosure, an external E-stop circuit, incoming control power voltage pin, outgoing control power voltage pin, 10 inputs, and 8 dry contact outputs. The basis of operation is the same as the standard Euromap 12 or SPI robot interface.</td>
</tr>
</tbody>
</table>
1 Item # 5330 EOAT Electrical Interface (6 Inputs and 2 Outputs)
The robot will have an electrical interface for up to 6 inputs and 2 outputs @ 24 VDC, 0.5 A, complete with mating connector.

1 Item # 5340 (2) EOATool Vacuum Lines and (4) EOATool Air Lines
The robot will have two (2) EOATool vacuum lines with built in vacuum sensors and four (4) EOATool air lines.

1 Item # 5305 Pallet and Packaging for Truck Shipment
Labor and materials required to prepare the robot for truck shipment.

1 Item # 5545 Perimeter Guarding supplied by Robotics - 1 Door, 1 Opening, Wire Mesh, Painted Frames
Perimeter guarding is constructed from aluminum extrusion frame (painted Husky yellow) with wire mesh panels and has one interlocked access door, with one opening. Perimeter guards are custom designed to suit the application. In the case where the conveyor is customer supplied then details of the conveyor opening must be provided to Husky Robotics. Customer must also specify access door location.

1 Item # 6080 Belt Tensioning Gauge
To check the belt tension, a special dial gauge will be provided, along with instructions.

**ROBOT SPECIALS**

<table>
<thead>
<tr>
<th>Qty</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Special Quote No.</td>
</tr>
<tr>
<td></td>
<td>1200mm X Axis for dual inline robot</td>
</tr>
<tr>
<td></td>
<td>1800mm Y Axis for dual inline robot</td>
</tr>
<tr>
<td></td>
<td>7000mm Z Axis for dual inline robot</td>
</tr>
</tbody>
</table>

| 2   | Special Quote No. |
|     | EOAT with bellows style suction cups |

**NOTE:** The above specifications, options and their pricing are subject to change as required to suit final mold design parameters. You will be notified of any changes in advance.
PRICE SUMMARY – ROBOT

BASE PRICE ROBOT $65,000
ROBOT OPTIONS $4,750
ROBOT SPECIALS $53,125
TOTAL ROBOT PRICE $122,875
DISCOUNT ($14,987)
FINAL ROBOT PRICE $107,888

TERMS

30% At time of order
50% at test prior to shipment
20% Net 30 days

Ex Works Bolton Ontario
On Approved Credit
Payable in U.S. Dollars.

Any Local Taxes (such as sales) applicable shall be paid by the customer.

The Customer is responsible for insurance from the Husky facility to the point of delivery.

IN THE EVENT THAT THE CUSTOMER IN RESPONSE TO THIS QUOTATION ISSUES A PURCHASE ORDER OR ACCEPTANCE THAT CONTAINS TERMS AND CONDITIONS WHICH ARE DIFFERENT FROM THE TERMS AND CONDITIONS PROVIDED BY HUSKY IN THIS QUOTATION, AND HUSKY DOES NOT SPECIFICALLY AGREE TO THOSE DIFFERENT TERMS AND CONDITIONS IN WRITING, THEN THE DIFFERING TERMS AND CONDITIONS CONTAINED IN THE CUSTOMER’S PURCHASE ORDER OR ACCEPTANCE WILL BE DEEMED OF NO FORCE AND EFFECT, AND THE CUSTOMER WILL BE DEEMED TO HAVE ACCEPTED THE TERMS AND CONDITIONS PROVIDED BY HUSKY IN THIS QUOTATION.