

ONLINE AUCTION

MAJOR STEEL SHELVING AND RACK MFGR.

ONLINE ONLY AUCTION OF SHELVING AND RACK MANUFACTURING EQUIPMENT INCLUDING ROLL FORMING LINES WITH TOOLING, UNCOILERS, A&M PRE-PUNCH AND CUT-OFF PRESSES, POWDER COAT LINE, STAMPING PRESSES, FEED EQUIPMENT, PRESS BRAKES, FINISHED PRODUCT AND SUPPORT EQUIPMENT

1855 and 1751 Robertson Rd. – Moberly, Missouri 65270
50 Miles North of Columbia, Missouri

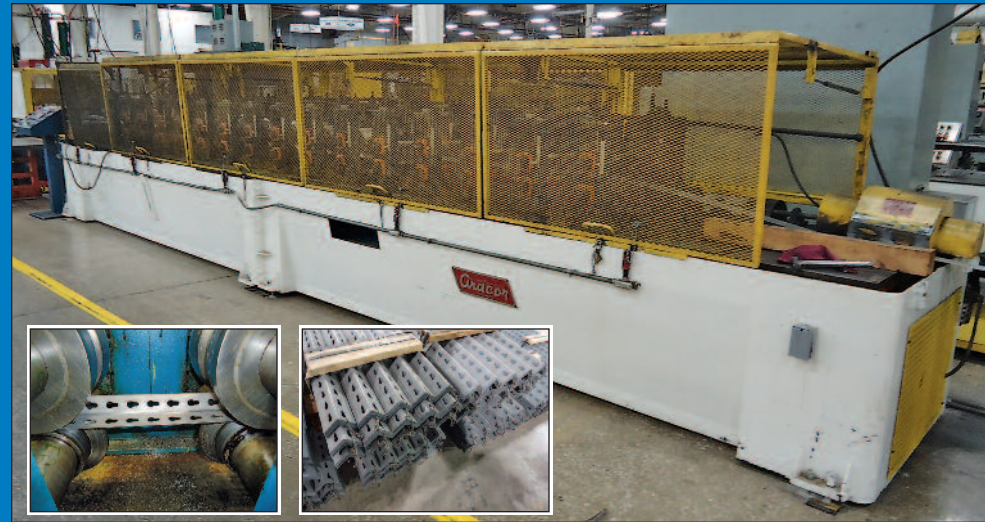
ONLINE BIDDING OPENS:
WEDNESDAY, JUNE 8TH AT 8:00 AM CDT

Inspection: Wednesday, June 8th from 10:00 to 4:00 PM

ONLINE BIDDING ENDS:
THURSDAY, JUNE 9TH AT 10:00 AM CDT

See websites www.cia-auction.com or www.thebranfordgroup.com for complete listing including additional photographs and detailed specifications, link to online bidding and complete terms

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LINE 2

Dahlstrom Model 500-8 Eight-Stand x 2-1/2" Shaft Roll Former; s/n 665, 30-120 FPM, 216" Roll Space, 5-1/2" - 9-1/2" Roll Dia., Tooling for Teardrop T-Post, Extra Set of Dies for Approx. 2-3/4" X 2-3/4" Angle Post
Bliss SSSC Pre-Punch Press w/ 24" X 36" Bed, 12" Vamco Servo Roll Feed
28" 4-Post Cutoff Reel; Air Clutch
Mfg. Unknown Double End Uncoiler; 24" Mandrel, 84" OD

LINE 9

Ardcor 16-Stand x 2" Shaft Roll Former; Tooling for U-Shaped Lead Master Post Column 2-1/2" X 1-1/2", PLC Control
Bliss Model HP2-100-36-36 SSSC Press; PB Control, 12" PA Industries Servo Roll Feed
Four-Post Cut-off Press with Electronic Roll Feed & Air Clutch
2,500 Lb. X 12" Dallas Double End Uncoiler; s/n 19451, 16-21" ID, 60" OD

LINE 8

Lincoln Machine 13-Station x 2" Shaft Roll Former; 30 HP, Two-Station AMS XL-100 PLC, Tooling for Loadmaster Step Beam, 2-3/4" Face, 14-16 Ga.
(2) American Machine Traveling Head Hydraulic Pre-Punch and Cut-Off Presses

6,000 Lb. COE Model CPR-DE-EO-6018 Double End Uncoiler; 18" Capacity
LINE 7
Bradbury 6-Station x 2" Shaft Roll Former; End Base Hydraulic Cut-Off, Tooling 2" Keystone Post, AMS Model MP-300 Control
American Machine 3-Station Hydraulic Pre-Punch with Electronic Roll

5,000 Lb. Cooper-Weymouth Double End Uncoiler; 18" Width, 18" - 22" ID, 60" OD

LINE 6

Yoder / American Machine 10-Stand x 1-1/2" Shaft Roll Former; Tooling for Double Rivet Z-Beam, AMS XL-100 Two-Station PLC Control
(2) American Machine Traveling Head Hydraulic Pre-Punch and Cut-Off Presses
Atkins Double End Uncoiler; 20" Mandrel, 20" ID, 60" OD

LINE 5

American Machine 10-Stand x 1-9/16" Shaft Roll Former; Tooling for Double Rivet Beams
(2) American Machine Traveling Head Hydraulic Pre-Punch and Cut-Off Presses
Yoder Double End Uncoiler; s/n V6900474, 20" Wide Mandrel, 72" OD

PRODUCT TOOLING

Tooling Throughout Plant Including: (15) Crates Misc. Roll Former Tooling, (4) HD Die Racks with Approx. (50) Stamping, (5) Pre-Punch, and Cut-Off Dies, (4) HD Die Racks with Dies, Various Other Crates of Tooling and Related

PRESS BRAKES

16" D&K Mechanical Power Press Brake; Air Clutch, PB-08
10" D&K Mechanical Power Press Brake; Air Clutch, PB-03
12" D&K Mechanical Power Press Brake; No Clutch, PB-12
16" D&K Mechanical Power Press Brake; Mechanical Clutch, PB-26
45 Ton X 6' Mechanical Power Press Brake
(3) Racks with Press Brake Dies; Most 6 and Above

SSDC PRESSES & FEED

250 Ton Chicago Model SS-250-48-72 SSDC Press
• 18" PA Industries Model SRF-108/200 Roll Feed
• 4,000 Lb. X 18" Dallas DPR-4000X18 Single End Uncoiler
100 Ton Roussele Model SS-30-100 SSDC Press; 30" X 96" Bed
• 18" PA Industries Advantage Servo Roll Feed
• 15" PA Industries 7-Roll Straightener
• 2,500 Lb. X 12" Dallas DDP-2,500-12 Double End Uncoiler; s/n 20394

75 Ton Warco Model 75-2-96C SSDC Press; 26" X 96", 8" Stroke, 37 SPM, 6" Adj., 20" Shut Height, SDAU
• 12" PA Industries Advantage Servo Feed
45 Ton Bliss OBI Press
Misc. Hardware for Press Hold Downs
Cabinet with Uni-Punch Dies

POWDER COAT LINE AND RELATED

(2) EPA Engineered Powered Applications Pass-Thru Powder Coat Booths; (18) Germ Model PGC-1 Guns, 10" Wide X 8" Windows, Could Expand to 21" Wide, 20" Tunnel Length, (8) Spare Hoppers to be sold separate. (Approx. 1997)
90" Approx. Ramco Calhoun & Dixon Model CP1040603BNK-12 Two-Lane S.S. Upper Pass-Thru Parts Washer; (8) Pumps, (2) 12" X 8" Windows (Approx. 1997)
13" Wide x 90" Long Approx. Ramco Model FC6460603BNK-12 Multi-Pass Natural Gas Cure Oven; 6" Panels, New Insulators in Ceiling
10" x 30" Mfg. Unk. Four-Pass Natural Gas Dry-Off Oven
Rapid Industries Chain In Channel Overhead Conveyor; 8' X 30" Max Pan Size
8' X 25' Drive-Thru Natural Gas Batch Oven

15' X 22' Nordson Drive-In Powder Booth
Nordson Hand Spray Gun
(2) 3" Wide Palm-O-Matic Belt Feed Water Base Vacuum Coating Machines
36" Wide x 32' Long IMF Industrial Metal Fab Belt Type Washer

WELDERS AND RELATED

(10) Miller Deltaweld 302 Welders with 60 Series Wire Feed
(5) Millermatic 135 Welders
Miller Trailblazer 251 Gas Bower
Plasma Cutter
Misc. Welding Jigs

AIR COMPRESSORS

(2) 100 HP Lerol Rotary Screw Air Compressors; s/n 4464X107 and 4227X647
100 HP Gardner Denver Rotary Screw Air Compressors; s/n V9C42798
Arrow Air Dryer; s/n HJ-173

RIVETERS

(10) Milford Various Model Riveters

FINISHED PRODUCT

Finished Product Including Steel Coil

FABRICATING EQUIPMENT

Fabricating Equipment Consisting of: Du-Arc Hydraulic Tube Bender, 6" Wide Motorized Curve Machine, Janda Spot Welder & Other Related Items

MISCELLANEOUS MACHINERY

Misc. Machinery Throughout Plant Including: Stretch Wrapper, Floor Drill, Dormer Model D350 Cold Saw, Sander,

Punch, 15" Wilton Drill, 15" Model RB-30 Vertical Band Saw, H-Frame Press, 50 Ton Screw Type Nocker Press, 4' X 5' Plasma Table, Cable Die Lift, Presto Electric Die Lift, & Other Related Items

SHOP EQUIPMENT

2 Ton x 19' Span Approx. x 90' Approx. Free-Standing Overhead Bridge Crane System with Harrington Hoist (60) 42" x 12" x 15" High Sections Pallet Rack
20" x 60" Signode SureTyer Strapper
36" x 36" Signode SureTyer Strapper
(3) 24" x 15" Stra-Pak Strappers
Shop Equipment Throughout Plant Including: (2) Power Banders, (18) Beams, (10) Lyrongs Hydraulic Scissor Table, Platform Scale, Fireproof Cabinet, Miscellaneous Hand Tools, (5) Dump Hoppers Tool Cabinets, Model HR-150A Harness Tester & Other Related Items

